

# Service Reel Reference Chart - Fairway

Reelmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Reels+™				EdgeSeries (ES) Reels+™			
					5-Blade	7-Blade	8-Blade	11-Blade	5-Blade	8-Blade	11-Blade	
3550	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	03911**			137-8402 RR					
				03480**					137-8406 RR			
				03485ES								
				03912**			137-8403 RR			137-8407 FSR		
				03481**						137-8407 FSR (137-8409 RR Service Only)		
				03486ES								
3550 - Rear Only 3555 5010-H 5410 Low-drag DPA Units (Aluminum Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03913**			137-8412 RR					
				03482**					137-8426 RR			
				03634								
				03487ES								
				03621ES								
				03483**			131-3204* RR			137-8413 RR		
				03635								
03488ES						137-8447 FSR						
03623ES												
03489 ES							137-8429 RR					
03624 ES												
3575 5010-H 5510 / 5610 Low-drag DPA Units (Aluminum Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (165 mm)	03638 ES					133-8205* RR Service Only	137-8445 RR		
				03639 ES						137-8446 FSR		
				03641 ES							137-8447 FSR	
				03643 ES							137-8455 RR	
5210 5410 DPA Units (Red Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03661			137-8416 RR			137-8422 RR		
				03694								
				03695			137-8417 RR			137-8423 FSR		
5510 5610 6500 6700 DPA Units (Red Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03681			137-8432 RR					
				03863						137-8437 RR Service Only	137-8438 RR	
				03696								
				03698								
				03864			137-8433 RR					
				03682							137-8439 FSR	
				03697								
03699												
03693 ES												
3100 7000 Low-drag DPA Units (Aluminum Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03188 ES					137-8469 RR			
				03189 ES						137-8470 RR		
				03721 ES								
	03190 ES								133-8278* RR			
	03722 ES											
	32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03191 ES				137-8482 RR Service Only	133-0195* RR			
				03727 ES								
3100 7000 DPA Units (Red Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03180	137-8459 RR							
				03710			137-8460 RR			137-8464 RR		
				03181								
	03183					137-8461 RR			133-8271* RR			
	03711											
	32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03182	137-8476 Service Only		137-8477 RR			133-8273* RR		
				03712								
5 7 11 TDM (Turf Driven Mower) SPA Units	30" (762 mm)	8" (203 mm)	7.6" (193 mm)	01005	130-0075* RR							
				01007			130-0071* RR					
				01011					130-0081* RR			
5200 5300 5400 4 Bolt Units	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	03527	130-0088* RR							
				03506								
				03509			130-0093* RR					
				03528								
6500 6700 SPA Units	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03860	137-8451 RR							
				03861			137-8452 RR					
				03862					137-8453 RR			

1.) Reel blade relief grind angle for all reels: 30° +/- 5° \*Reels+ / EdgeSeries Reels+ not available \*\*Thinner Greens blade RR: Radial Reel FSR: Forward Swept Reel 6/22/2020  
 2.) Fairway relief grinding required when land width is greater than 0.125" (3.2 mm).  
 3.) Maximum allowed taper on all reels is 0.010" (.2 mm).  
 For more information, contact your local Toro distributor.

# Service Reel Reference Chart - Greens

Greensmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Reels+				EdgeSeries (ES) Reels+™				
					5-Blade HD	8-Blade	11-Blade	14-Blade	8-Blade	11-Blade	14-Blade		
Flex & eFlex 1800 / 1820 (2012 & newer)  GR 1018 	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04253			127-2164*			132-7357*			
				04254				127-2165*			137-8523*		
				04289 ES							132-7357*		
				04823 ES									
				04291 ES 04824 ES									137-8523
Flex 18 (2011 & older)	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04206			127-2156*						
				04207				127-2157*					
800 Integral Cutting Unit	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04054 ES			127-2160* Service Only	127-2161* Service Only		132-7353* Service Only	132-7354*		
Flex & eFlex 2100 / 2120 (2012 & newer)  GR 1021	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04832 ES					137-8511				
				04251									
				04833 ES							137-8512		
				04290 ES									
				04252 04834 ES 04292 ES									137-8513
Flex 21 (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04200		127-2174* Service Only	127-2176*						
				04202									
				04208				127-2177*					
1000 / 1010 / 2000 Integral Cutting Unit	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04055 ES					132-7312*				
				04034									
				04036							132-7313*		
				04052								132-7314* Service Only	
				04038 ES									
GR 1026	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04842 ES					138-5753				
				04843 ES						138-5755			
1600 / 1610 / 2600 Integral Cutting Unit	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04035		127-2206*			132-7361*				
				04060									
				04056 ES									
				04037 04039 ES			127-2207*			132-7362*			
3000 / 3100 / 3200 / 3300 / 3400 Low Drag DPA Seal Cutting Unit (2012 & newer)  	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04613		HD: 137-8517 Service Only			137-8511				
				04618									
				04651 ES									
				04652 ES									
				04614								137-8512	
				04619									
				04653 ES									
				04654 ES									
				04615 04624 04655 ES 04656 ES									
3000 / 3100 / 3200 DPA Cutting Units (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04610		131-2013* Service Only			137-8495*				
				04611					127-2194*				
				04616						127-2195*			

\*Reels+ / EdgeSeries Reels+ not available

HD: Heavy Duty ES: EdgeSeries Cutting Unit

6/22/2020

- 1.) Reel blade relief grind angle for all reels: 30° +/- 5°
- 2.) Relief grinding required when land width is greater than 0.100" (2.5 mm).
- 3.) Maximum allowed taper on all reels is 0.010" (.2 mm).
- 4.) EdgeSeries Reels standard on 2016 models and newer.

For more information, contact your local Toro distributor.